

Communicating industrial controller

Industrial PID controller study module

The Communicating Industrial Controller modules at a glance

➤ Sections

All sections dealing with automation, control and communication

➤ Highlights & Key Activities

- ✓ Implementation of simple PID control with alarm management.
- ✓ Programmable manually on the front panel or by PC ("Itools" software via Ethernet link, "Itools" software in free version with OPC scope session limited to 20min continuously)
- ✓ Integrated graphical function for plotting and printing curves (e.g. identification of systems by Broïda and Ziegler-Nichols methods).
- ✓ Front panel allowing:
 - Changing all parameters (Thresholds, K, Td, Ti, Output, Setpoint, ...)
 - The Auto/manu switch.
 - Continuous display of the measurement and setpoint
 - ✓ Self-tuning function for searching for P, I, D parameters

➤ Specific components

✓ EUROTHERM bi-loop controller Model 3508 :

- 2 Analogue inputs 4-20mA
- 2 Analog 4-20 mA outputs
- 2 digital inputs
- 2 digital outputs
- Internal guideline
- Internal calculation blocks
- PC configuration software (Itools)

Features

300 mm

✓ Electrical energy: 230 V single phase

✓ Weight: 3 kg

References

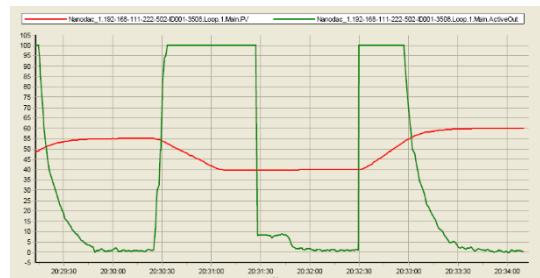
✓ RC10 : Industrial communicating controller module

✓ RM13: Option - 0/4-20 mA Current Loop Calibrator

BTS CIRA - BTS ME - Bac Pro Me

Grandes thématiques

Control - Servo control Instrumentation
Measurement - Maintenance



Bi-loop process controller Model 3508 (EUROTHERM)

Double-wall plugs for connection of two digital inputs

BNC plugs for connection of two analogue inputs

Double-wall plugs for connection of two digital outputs

BNC plugs for connection of two analogue outputs

RJ45 connector for Ethernet network connection